

Qualitative parameters of pearl millet silage ammoniated with urea, at different compaction densities

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Abstract – The objective of this work was to evaluate the effects of urea ammoniation of pearl millet silage, at different compaction densities, on chemical composition, losses in the ensilage process, fermentation profile, microbial population count, and aerobic stability. The experimental design was completely randomized, in a 2×4 factorial arrangement, with two compaction densities (600 and 800 kg m⁻³) and four urea levels (0, 2, 4, and 6% on a dry matter basis), with five replicates. For the aerobic stability assay, the experimental design was completely randomized, in a 2×4 factorial arrangement, with two times (0 and 72 hours) and four urea levels (0, 2, 4, and 6%, on dry matter basis), with five replicates. The urea levels interacted significantly with density as to the contents of organic matter, crude protein, neutral detergent insoluble protein, and as to dry matter recovery; and with exposure hours as to the contents of acid detergent fiber and lignin. Molds and yeasts were not observed in the ammoniated silages. The 800 kg m⁻³ density reduced losses in the fermentation process of pearl millet silage, and promoted better nutritive value than the compaction at 600 kg m⁻³. The use of urea does not reduce losses and does not improve the aerobic stability of silages; however, it controls mold growth after silage exposure to air.

Index terms: *Pennisetum glaucum*, ADR500, ammoniation, fermentation losses, microbial populations.

Parâmetros qualitativos da silagem de milho amonizada com ureia, a diferentes densidades de compactação

Resumo – O objetivo deste trabalho foi avaliar a amonização com ureia em silagens de milho com diferentes densidades de compactação, quanto aos seus efeitos sobre a composição químico-bromatológica, as perdas no processo de ensilagem, o perfil fermentativo, a contagem de populações microbianas e a estabilidade aeróbia. Utilizou-se o delineamento inteiramente casualizado, em arranjo fatorial 2×4, com duas densidades de compactação (600 e 800 kg m⁻³) e quatro níveis de ureia (0, 2, 4 e 6% com base na matéria seca), com cinco repetições. Na avaliação da estabilidade aeróbia, utilizou-se o delineamento experimental inteiramente casualizado, em arranjo fatorial 2×4, com dois tempos (0 e 72 horas) e quatro níveis de ureia (0, 2, 4 e 6%, com base na matéria seca), com cinco repetições. Os níveis de ureia interagiram significativamente com a densidade, quanto aos teores de matéria orgânica, proteína bruta, proteína insolúvel em detergente neutro e quanto à recuperação de matéria seca; e com o tempo de exposição, quanto aos teores de fibra em detergente ácido e de lignina. Não se observaram mofo e leveduras nas silagens amonizadas. A densidade de compactação de 800 kg m⁻³ reduziu as perdas no processo de ensilagem do milho e proporcionou silagem de maior valor nutritivo do que a compactação a 600 kg m⁻³. O uso de ureia não reduz as perdas e não melhora a estabilidade aeróbia das silagens; no entanto, controla o crescimento de mofo após a exposição da silagem ao ar.

Termos para indexação: *Pennisetum glaucum*, ADR500, amonização, perdas por fermentação, populações microbianas.

Introduction

Ensiling is a forage-preservation technique based on the fermentation of lactic acid under anaerobic

conditions. Forage plants are considered suitable for ensiling when they have the appropriate contents of dry matter and soluble carbohydrates, and buffer capacity

values able to mitigate secondary fermentation losses (Trevisoli, 2014). The proper compaction of the ensiled material, coupled with the plant characteristics, allows of the adequate fermentation and minimum nutritional losses during ensiling and after silo opening.

The pearl millet [*Pennisetum glaucum* (L.) R. Br.] cultivation has shown promising results in regions with adverse climates, mainly in semiarid regions (Amodu et al., 2008). Moreover, unlike other forage species, pearl millet is flexible for the harvest period, as it maintains good nutritional value even with the advance in its maturity (Brunette et al., 2016).

However, despite its nutritional value, when ensiled pearl millet may display undesirable characteristics such as reduced dry matter content and low palatability (Kamali et al., 2012). The excess soluble carbohydrates in pearl millet lead to a pH decline to values below optimum, which stimulates secondary fermentations, culminating in losses of ensiled material in the form of gases and effluents (Pinho et al., 2014).

Thus, the use of chemical additives like urea should be considered in the ensiling of this forage plant, in an attempt to reduce undesirable fermentation losses. Urea addition to the pearl millet silage can control the alcoholic fermentation by increasing pH to the ideal range, which is 3.8 to 4.2 (McDonald et al., 1991). Through the urease enzyme, urea is partially transformed into ammonia during the silage fermentation (Santos et al., 2010). Ammonia has an antimicrobial power, inhibiting molds and yeasts which are responsible for the production of ethanol (Schmidt et al., 2007).

Urea addition during the ensiling of pearl millet can thus increase the aerobic stability of the silage by inhibiting the development of yeasts, which use lactic acid and residual soluble carbohydrates after the silo is opened (Schmidt et al., 2014) and prevent the aerobic stability of the silages. In this way, urea might increase aerobic stability by controlling the development of these microorganisms. The use of urea, associated with a compaction density that enables the maintenance of anaerobiosis in the silo, will allow of the production of silages with lower fermentation losses and elevated aerobic stability.

The objective of this work was to evaluate the effects of urea ammoniation of pearl millet silage, at different compaction densities, on the chemical composition,

losses in the ensilage process, fermentation profile, microbial populations count, and aerobic stability.

Materials and Methods

The experiment was carried out at the Bebedouro experimental field, of Embrapa Semiárido, in Petrolina, PE, Brazil, from April to August 2013. The aerobic stability trial was conducted at the forage cropping unit, at the Centro de Ciências Agrárias of Universidade Federal da Paraíba, in August 2013. Analyses for the chemical composition of the samples at different density and air-exposure times were performed at the Laboratório de Forragicultura e Pastagens of Universidade Estadual do Sudoeste da Bahia, in Itapetinga, BA, Brazil, from April to September 2014.

Pearl millet, *Pennisetum glaucum* (L.) R. Br. cultivar ADR500 was used as forage; grains were sown on April 04, 2014. The soil analysis performed prior to the experiment showed the following attributes: pH 6.78; P, 39 mg dm⁻³; K, 77 mg dm⁻³; 65% base saturation; and 5.33 g kg⁻¹ organic matter. Based on the soil analysis, no liming or initial fertilization was necessary, except for the nitrogen fertilization, which was applied at 15 days after seeding, using 50 kg N in the form of ammonium sulfate. Pearl millet was harvested at 72 days, when grains had a doughy/farinaceous consistency. Samples were collected at pearl millet ensiling, on June 15, 2013, to determine the chemical composition of the ensiled material before the fermentation process (Table 1). Whole plants were harvested mechanically, and chopped to particles of approximately 3 cm in a forage shredder coupled to the tractor.

The experimental design adopted to evaluate the different densities was completely randomized, in a 2×4 factorial arrangement consisting of two compaction densities (600 and 800 kg m⁻³) and four urea levels (0, 2, 4, and 6%, on a dry matter basis), with five replicates. In the evaluation of aerobic stability, a completely randomized design was also used, in a 2×4 factorial arrangement corresponding to two evaluation times (0 hour and 72 hours) and four urea levels (0, 2, 4, and 6%, on a dry matter basis), with five replicates.

Forty experimental PVC silos (10 cm diameter × 37.5 cm height) were produced as follows: 20 at 600 kg m⁻³ compaction density, and 20 at 800 kg m⁻³ compaction density. The silos with 600 kg m⁻³

contained 1,760 kg fresh forage, while the silos of 800 kg m⁻³ contained 2,350 kg fresh forage. In the chopped material, regardless of density, 2, 4, and 6% urea were added manually on the basis of the total ensiled dry matter. The material was homogenized without dilution in water because pearl millet had over 70% moisture, which is sufficient to promote ammoniation. Each silo received previously 1.5 kg of sand at its bottom for the capture of effluents, which was covered by a plastic canvas to prevent the mixture of the ensiled material and sand. Silos were closed with a lid, which was coupled to a rubber hose with a longitudinal section that formed a Bunsen valve, for the escape of gases produced during the fermentation process.

The experimental silos were opened on August 26, 2013, one hundred and twenty days after ensiling, when all fermentation processes had already occurred, and the ensiled material was stable and preserved in the form of silage. After the opening of the silos, 250 g of silage samples were taken from the treatments with different compaction densities and were pre-dried.

In the silos, losses in the form of gases and effluents and the dry matter recovery were estimated according to the equations described by Zanine et al. (2010).

For the evaluation of aerobic stability in the surface layer of the silos (silo panel), the 20 silos at 600 kg m⁻³ density were exposed to air from 0 to 72 hours. To better characterize the deterioration of the silages, the

following variables were considered: pH, temperature, ammoniacal nitrogen, and microbial populations.

Immediately after the opening of the silos, the surface temperature and the silage mass were measured; the temperature was monitored at two-hour intervals for a period of 12 hours. The silo surface temperature was measured with a nontouch digital thermometer, whereas the temperature of the mass was measured with a digital immersion thermometer which was inserted 10 cm into the center of the silage. The room temperature was controlled with an air-suspended thermometer. Aerobic stability was determined by the method of Taylor & Kung Jr. (2002), according to which we measured the time taken for the silage to show a 2°C increase in relation to room temperature. The aerobic stability analysis simulated the conditions encountered in the field.

The pH and ammoniacal N analyses in the silages were undertaken according to the methodology of Bolsen et al. (1992), by using a portion of each collected sample for analysis of organic acids, for which 10 g of samples were diluted in 90 mL distilled water and filtered through Whatman paper (Kung Jr. & Ranjit, 2001). Subsequently, the samples were centrifuged and the organic acids were analyzed in a Shimadzu high-performance liquid chromatograph (American Laboratory Trading, East Lyme, Connecticut, USA) with a SPD-10A VP detector (American Laboratory Trading, East Lyme, Connecticut, USA) coupled to an ultraviolet detector, at 210 nm wavelength.

For the microbiological evaluation, 25 g of fresh sample of silage were collected at 0, 24, 48, 60, and 72 hours; to each sample, 225 mL distilled water were added, and then, the samples were processed in a blender for approximately 1 min. From the mixture, 1 mL was removed, and 9 mL distilled water were added to it in order to obtain a 10:1 ratio dilution. Subsequently, serial dilutions were performed to obtain ratios of 10:1 to 10:6. Plating was performed in duplicate for each growth medium. The microorganism populations were determined by the selection technique of cultures in anaerobic medium, using the following media: Rogosa agar, for the count of lactobacilli; PDA (potato dextrose agar) acidified with 1% tartaric acid, for the count of molds and yeasts; and brilliant green bile broth, for the count of enterobacteria. Plaques with values between 30 and 300 CFU (colony forming units) were counted on each Petri dish.

Table 1. Chemical composition of pearl millet (*Pennisetum glaucum*) 'ADR500' before ensiling⁽¹⁾.

Item	Pearl millet
Dry matter (DM)	28.00
Organic matter (% DM)	90.96
Mineral matter (% DM)	9.04
Crude protein (% DM)	10.86
Ether extract (% DM)	2.1
Neutral detergent indigestible protein (% CP)	47.89
Acid detergent indigestible protein (% CP)	14.61
Neutral detergent fiber ap	63.62
Acid detergent fiber	34.77
Lignin	4.16
Cellulose	30.61
Hemicellulose	32.29
Nonfibrous carbohydrates ap	14.38
In vitro dry matter digestibility	69.90

⁽¹⁾CP, crude protein; ap, corrected for ash and protein.

Ground samples through 1 mm sieves were used for determinations of dry matter (DM), organic matter (OM), ether extract (EE), mineral matter (MM), lignin, crude protein (CP), and in vitro DM digestibility (IVDMD), which were performed according to Silva & Queiroz (2002). In all samples, the neutral (NDF) and acid (ADF) detergent fiber contents were obtained following Van Soest et al. (1991), and the neutral (NDIP) and acid (ADIP) detergent insoluble protein levels were determined according to Licitra et al. (1996). Neutral detergent fiber corrected for ash and protein was obtained as described by Mertens (2003), and the nonfibrous carbohydrates, corrected for ash and protein (NFCap), were calculated as proposed by Hall (2000).

A study was performed on the assumptions of analysis of variance that showed that lactic and propionic acids, as well as crude protein, did not meet all assumptions. Therefore, lactic acid and protein were transformed into base 10 logarithmic scale, whereas propionic acid was transformed into its inverse. The remaining variables met the assumptions of the analysis of variance and were analyzed on their original scale.

For the variables that were measured more than once over time, an analysis of variance was performed with repeated measures over time, in order to evaluate the effects of urea levels, of time, and of the interaction between these factors. For the variables that were assessed only once in each experimental unit, an analysis of variance was run to evaluate the effect of urea levels, of density, and of the interaction between these factors. For those variables in which the two main factors were significant, a multiple regression analysis was performed including the two factors in the model. In the cases in which only one of the two factors was significant, a simple regression analysis was used, and tests were applied with the linear and quadratic models. For the comparison of these two models, we used the coefficient of determination and the t test for evaluation of the regression parameters. In all tests, 5% was adopted as the significance level, using the SAS statistical package (SAS Institute, Cary, NC, USA).

Results and Discussion

As to the chemical composition of the silage, there was an interaction effect between compaction density and urea levels on OM, MM, CP, and NDIP contents

(Table 2). There was no effect of urea levels on cellulose, hemicellulose, or on IVDMD. There was effect of the compaction densities on the following variables: OM, MM, NDFap, ADF, lignin, and IVDMD. The higher compaction density (800 kg m⁻³) provided a better fermentation of the ensiled mass, with lower contents of ADF and lignin, and higher NDF levels. Higher compaction densities allow of the expulsion of air, eliminate oxygen, promote the growth of lactic acid bacteria (Tavares et al., 2009), and preserve the ensiled material more quickly, which prevents nutrient losses.

The urea levels caused the DM and EE contents to decrease linearly, while NDFap, ADF, and lignin increased linearly. The use of urea in the ammoniation of pearl millet did not lead to a reduction of the fibrous fraction of the silages, as observed in other scientific studies (Keskin et al., 2005; Rong et al., 2013).

Martins et al. (2015) also found an increase in ADF and lignin contents in sugarcane silages treated with urea. These authors attributed this effect to the nonsolubilization of these cell wall components. The higher concentration of nonfibrous carbohydrates may be derived from the effect caused by the reduction of cell wall components, such as soluble carbohydrates, hemicellulose, ADIP, and NDIP.

The urea levels had a quadratic effect on the ADIP and NFC contents; the former variable showed a minimum value of 3.79% for the CP level of 2.62%. These findings may be explained by the addition of urea, which can be incorporated into the cell wall structure, and the NFC loss via effluents. For the NFC content, a minimum of 11.58% was estimated at 5.11% CP level.

In the decomposition of the interactions between compaction densities and urea levels, different OM and MM means were obtained between both densities for the urea levels of 4 and 6% (Figure 1). Urea concentration at 2% was not sufficient to elicit changes in the chemical composition of the silage, irrespective of the compaction density. By contrast, the compaction density interfered with the chemical composition of the pearl millet silage.

In the decomposition of the interactions, the CP content was similar at the urea levels of 0, 2, and 4% for the both densities (600 and 800 kg m⁻³). However, there was a difference in CP content between the compaction densities at 6% urea, which can be explained by the

occurrence of proteolysis and losses in the silage with 6% urea at the lower density (Figure 1).

When the compaction density adopted was 800 kg m⁻³, the CP content increased linearly, by approximately 9.45%, with every percentage unit of urea added to the ensiled mass. At 600 kg m⁻³ density, CP showed a quadratic effect, in which the highest content was observed with the addition of 2.68% urea to the ensiled material.

The urea hydrolysis may originate the ammonium hydroxide, which promotes a pH increase of the ensiled mass. Vieira et al. (2004) observed a pH increase after enriching the silages with 0.5% urea. Silages with a very high pH may favor the growth of enterobacteria (Pinho et al., 2016). These microorganisms can decarboxylate and deaminate proteins, as well as they can use N constituents (McDonald et al., 1991). Moreover, enterobacteria are facultative anaerobic. The compaction density of 600 kg m⁻³ might have allowed of higher-oxygen contents in the ensiled material than at 800 kg m⁻³, which, associated with the high-urea contents (4 and 6%), promoted the growth of these microorganisms over lactic bacteria.

There was an interaction effect between compaction densities and urea levels for NDIP (Figure 1). A

difference was detected in NDIP contents between the densities of 600 and 800 kg m⁻³, at the 6% urea. The highest value was observed at 600 kg m⁻³ density of. This difference can be explained by the loss of nonprotein N as effluent at the lower density.

Regarding fermentation losses (Table 2), there was an interaction effect between density and urea for dry matter recovery (DMR) and of densities on effluent losses. However, the urea levels affected the gas losses.

The 600 kg m⁻³ compaction density led to 69% more losses than the 800 kg m⁻³ density. This result explains the lower DMR values obtained at 600 kg m⁻³ compaction density.

Results for losses and DMR of the silage at the 800 kg m⁻³ density can be explained by the lack of air and by the lower effluent loss in the fermentation at higher compaction densities (Loures et al., 2003). At the 600 kg m⁻³ compaction density, there might have been losses of N compounds by the action of undesirable microorganisms which cause greater effluent production in the silage. Fermentation losses account for the largest percentage of losses occurring in the silage, and they may generate water, gas, effluents, and heat (Pinho et al., 2016).

Table 2. Chemical composition, fermentation losses through effluents and gases, and dry matter recovery of pearl millet (*Pennisetum glaucum*) silages at two compaction densities and treated with urea levels.

Item	Density (kg m ⁻³)		Urea level (%)				SEM	p-value		
	600	800	0	2	4	6		Density	Urea	Density × urea
Dry matter (DM)	25.23	25.52	26.35	26.03	24.91	24.22	0.160	0.373	<0.001 ⁽¹⁾	0.322
Organic matter (% DM)	89.77	92.30	91.67	91.69	90.95	89.82	0.273	<0.001	0.014	0.019
Mineral matter (% DM)	10.22	7.69	8.32	8.30	9.04	10.17	0.273	<0.001	0.014	0.019
Crude protein (% DM)	14.56	16.18	12.36	17.16	16.49	15.47	0.472	0.096	0.005	0.009
Ether extract (% DM)	3.01	2.68	3.11	3.20	2.64	2.41	0.090	0.076	0.002 ⁽²⁾	0.640
NDIP (% CP)	22.41	22.72	25.41	17.51	21.52	25.82	0.903	0.868	0.003	0.035
ADIP (% CP)	6.26	6.26	6.72	5.14	3.74	9.44	0.512	1.000	0.001 ⁽⁴⁾	0.983
Neutral detergent fiber ap ⁽³⁾	57.69	59.90	57.34	58.52	58.83	60.50	0.396	0.009	0.008 ⁽⁵⁾	0.552
Acid detergent fiber	55.63	41.19	46.78	46.66	49.65	50.54	0.598	<0.001	0.011 ⁽⁶⁾	0.292
Lignin	6.66	5.22	5.64	5.37	6.50	6.24	0.150	<0.001	0.039 ⁽⁷⁾	0.368
Cellulose	35.33	32.56	34.17	33.4	31.84	36.37	0.701	0.060	0.148	0.737
Hemicellulose	21.95	22.24	24.64	23.49	18.54	21.71	0.865	0.868	0.076	0.526
Nonfibrous carbohydrates ap	14.50	13.53	18.84	12.80	12.97	11.44	0.314	0.136	0.002 ⁽⁸⁾	0.874
In vitro DM digestibility	70.39	68.18	68.62	69.34	70.24	68.95	0.469	0.024	0.630	0.108
Effluents (%)	24.07	7.46	16.61	15.70	15.41	15.33	0.339	<0.001	0.551	0.509
Gases (%)	0.93	0.84	0.40	0.72	1.03	1.40	0.069	0.541	<0.001 ⁽⁹⁾	0.269
Dry matter recovery (%)	78.79	97.17	90.81	90.65	86.35	84.11	0.425	<0.001	<0.001	0.016

⁽¹⁾ $\hat{Y} = 26.482 - 0.371x$ ($R^2 = 0.97$); ⁽²⁾ $\hat{Y} = 3.224 - 0.129x$ ($R^2 = 0.84$); NDIP, neutral detergent indigestible protein; ADIP, acid detergent indigestible protein; ⁽³⁾cp, corrected for ash and protein; ⁽⁴⁾ $\hat{Y} = 7.040 - 2.472x + 0.470x^2$ ($R^2 = 0.88$); ⁽⁵⁾ $\hat{Y} = 57.317 + 0.490x$ ($R^2 = 0.94$); ⁽⁶⁾ $\hat{Y} = 46.361 + 0.702x$ ($R^2 = 0.88$); ⁽⁷⁾ $\hat{Y} = 5.537 + 0.142x$ ($R^2 = 0.53$); ⁽⁸⁾ $\hat{Y} = 18.491 - 2.706x + 0.265x^2$ ($R^2 = 0.91$); ⁽⁹⁾ $\hat{Y} = 0.397 + 0.165x$ ($R^2 = 0.95$). SEM, standard error of the mean.

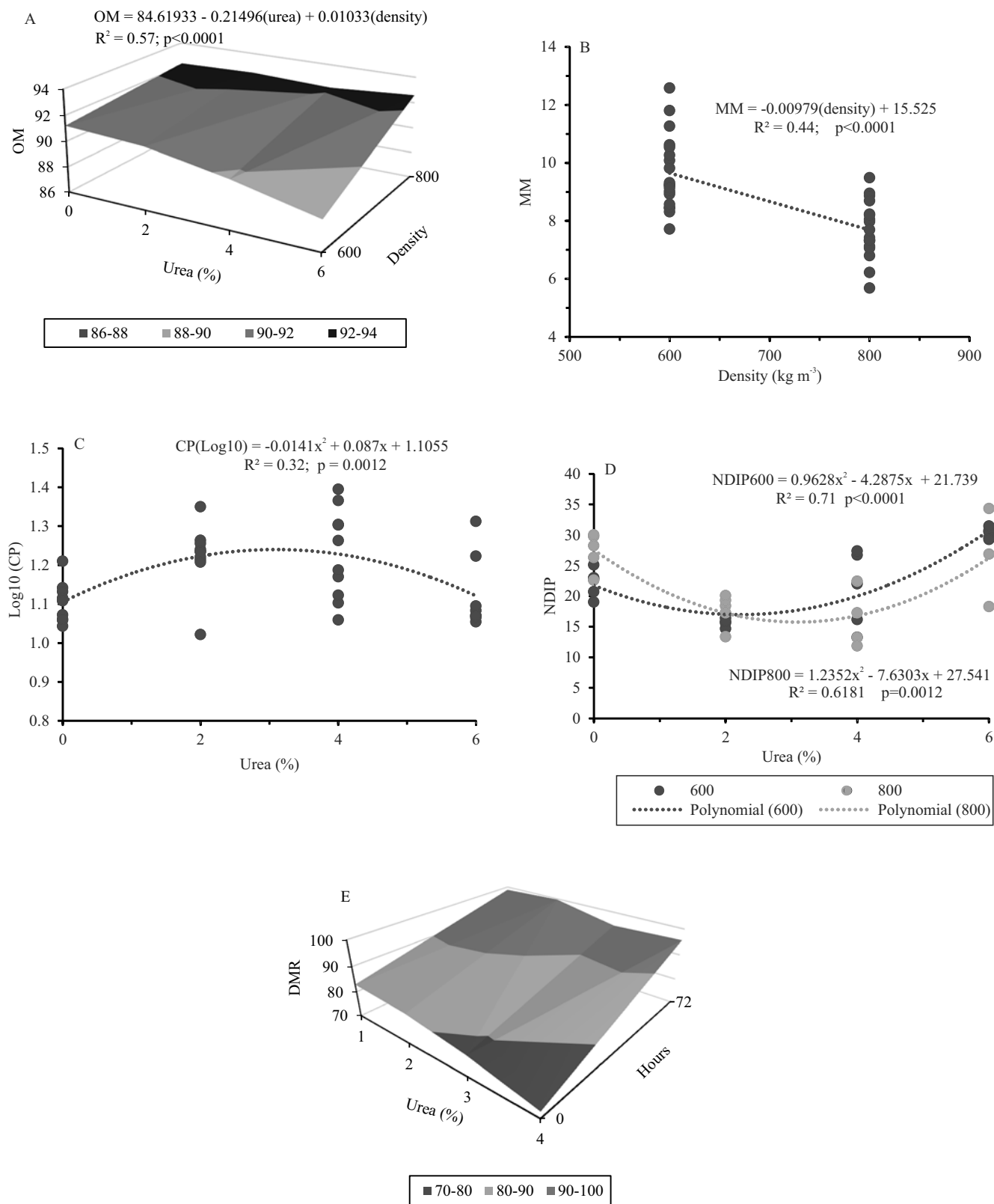


Figure 1. Mean values of the interaction between compaction density and urea levels for: A, organic matter (OM); B, mineral matter (MM); C, crude protein (CP); D, neutral detergent insoluble protein (NDIP); and E, dry matter recovery (DMR).

The highest-gas losses were observed in the silages with higher-urea levels. There was a linear increase of 0.397% with every percentage of added urea (Table 2), which may be related to the ammonia volatilization resulting from the higher-urea content in the silages, and to the fermentation of the ensiled material by undesirable microorganisms. Dry matter recovery decreased linearly by 1.23 percentage units with the increasing urea levels; therefore, for fermentation losses, urea addition was not efficient.

The interaction between densities and urea levels showed a linear decreasing effect on DMR. This decrease is directly related to the losses through effluents, in which the lower density led to the largest loss, in addition to increased gas production (CO₂ and NH₃), as urea was added (Figure 1).

For aerobic stability, there was an interaction effect between time of exposure and urea levels on the variables ADF and lignin, but no effect was observed on OM, MM, CP, NDIP, cellulose, and hemicellulose.

Urea levels did not influence cellulose or hemicellulose (Table 3).

At the opening of mini-silos (zero time), higher ADIP and NDFap contents were observed, in comparison to to time 72 hours, possibly as a consequence of the ammonolysis reactions, that is, part of the N originating from the added urea was bound to the lignin and cell wall components. At 72 hours of exposure of the silages, the DM, EE, and NFC contents were higher (Table 3). Silo opening and exposure to air generate losses associated with the metabolism of sugars and organic acids caused by yeasts and bacteria, which may result in losses of dry matter (Gimenes et al., 2006).

The CP, EE, NDIP, ADIP, NDFap, and NFCap contents responded quadratically to the urea levels. The lowest concentrations of these variables were obtained with 1.0, 2.2, 2.2, 2.7, 1.1, and 5.7% urea, respectively. Urea did not prevent losses of these nutrients. Martins et al. (2015) also observed a lower NFC content in sugarcane silage with 1% urea, and suggest that

Table 3. Chemical composition and fermentation profile of pearl millet silages, at 600 kgm⁻³ compaction density, treated with urea levels at two evaluation times – opening (0 hour) and exposure to air (72 hours).

Item	Time (hours)		Urea level (%)				SEM	p-value		
	0	72	0	2	4	6		Time	Urea	Time × urea
Dry matter (DM)	25.23	29.38	28.60	28.03	26.99	25.23	0.187	<0.001	<0.001 ⁽¹⁾	0.987
Organic matter (% DM)	89.77	90.43	91.33	91.33	89.64	88.12	0.263	0.222	<0.001 ⁽²⁾	0.418
Mineral matter (% DM)	10.22	9.54	8.66	8.67	10.35	11.87	0.262	0.222	<0.001 ⁽³⁾	0.418
Crude protein (% DM)	14.56	13.93	12.49	17.49	14.94	12.05	0.319	0.326	<0.001 ⁽⁴⁾	0.845
Ether extract (% DM)	3.01	3.48	3.79	3.19	2.78	3.01	0.056	<0.001	<0.001 ⁽⁵⁾	0.214
NDIP (% CP)	22.41	23.41	22.78	16.09	22.90	29.87	0.617	0.432	<0.001 ⁽⁶⁾	0.951
ADIP (% CP)	6.26	3.93	5.69	3.67	3.54	7.46	0.369	0.004	<0.001 ⁽⁷⁾	0.191
Neutral detergent fiber ap ⁽⁸⁾	57.69	55.77	55.22	54.18	57.37	60.16	0.386	0.019	0.024 ⁽⁹⁾	0.196
Acid detergent fiber	55.63	46.68	52.22	52.39	48.80	51.22	0.544	<0.001	0.093	<0.001
Lignin	6.66	5.44	6.11	5.93	6.10	6.66	0.116	<0.001	0.929	0.012
Cellulose	35.33	33.69	34.26	34.08	33.6	36.11	0.442	0.076	0.212	0.544
Hemicellulose	21.95	22.81	25.16	19.83	21.8	22.73	0.998	0.675	0.362	0.112
Nonfibrous carbohydrates	14.50	17.24	20.39	15.84	14.12	13.12	0.353	<0.001	0.019 ⁽¹⁰⁾	0.252
N-NH ₃ /N in the DM	11.15	9.89	1.97	5.74	11.69	22.67	0.829	0.456	<0.001 ⁽¹¹⁾	0.514
Lactic acid (g kg ⁻¹ DM)	8.6	7.4	9.3	10.9	7.4	4.5	0.032	0.074	0.001	0.006
Acetic acid (g kg ⁻¹ DM)	6.7	4.6	3.8	6.0	5.7	7.2	0.026	<0.001	<0.001 ⁽¹²⁾	0.079
Propionic acid (g kg ⁻¹ DM)	6.8	7.3	1.0	0.6	0.5	0.6	0.005	0.616	0.005	0.009
Butyric acid (g kg ⁻¹ DM)	0.1	0.1	0.1	0.1	0.09	0.1	0.000	0.211	0.001	<0.001
Lactic acid / Total acids (%)	53.44	55.09	64.99	63.73	53.79	34.55	0.656	0.224	<0.001	<0.001

⁽¹⁾ $\hat{Y} = 28.792 - 0.497x$ ($R^2 = 0.97$); ⁽²⁾ $\hat{Y} = 91.744 - 0.558x$ ($R^2 = 0.90$); ⁽³⁾ $\hat{Y} = 82.552 + 0.558x$ ($R^2 = 0.90$); ⁽⁴⁾ $\hat{Y} = 12.823 + 2.684x - 0.477x^2$ ($R^2 = 0.86$); ⁽⁵⁾ $\hat{Y} = 3.269 + 2.630x - 0.590x^2$ ($R^2 = 0.81$); NDIP, neutral detergent indigestible protein; ⁽⁶⁾ $\hat{Y} = 22.189 - 3.574x + 0.825x^2$ ($R^2 = 0.91$); ADIP, acid detergent indigestible protein; ⁽⁷⁾ $\hat{Y} = 5.795 - 1.992x + 0.375x^2$ ($R^2 = 0.98$); ⁽⁸⁾ap, corrected for ash and protein. ⁽⁹⁾ $\hat{Y} = 55.017 - 0.484x + 0.229x^2$ ($R^2 = 0.95$); ⁽¹⁰⁾ $\hat{Y} = 20.302 - 2.485x + 0.217x^2$ ($R^2 = 0.99$); ⁽¹¹⁾ $\hat{Y} = 0.31 + 3.40x$ ($R^2 = 0.94$) ⁽¹²⁾ $\hat{Y} = 4.13 + 0.51x$ ($R^2 = 0.85$). SEM, standard error of the mean.

ammonia, produced by the action of urease on urea, was not able to inhibit yeasts.

In the decomposition of the interactions between urea levels and exposure time for ADF and lignin, a difference was detected between contents of these fractions at 0 and 72 hours for the urea levels of 4 and 6%. This result can be explained by the occurrence of ammonolysis, which makes the link between N and lignin. After the exposure to air (72 hours), N is released; at the same time, alkaline swelling of the cellulose may occur, facilitating the use of part of the available cellulose by the microorganisms. According to Fadel et al. (2003), the ammonolysis between ammonia and ester-like bonds between hemicellulose or lignin results in the formation of one amide. These reactions might have reduced the ADF and lignin values of the silages at 72 hours of exposure of the ensiled mass (Figure 2). In this way, the addition of 4 or 6% urea to the pearl millet silage can increase the digestibility of fibrous carbohydrates from the silage, considering that the ADF components have low digestibility, or, like lignin, are indigestible (Berchielli et al., 2006).

The pH increased linearly as the urea levels were increased, as a consequence of the use of an alkalinizing additive (Figure 3). Filamentous fungi and yeasts were observed in the silage with pH below 3.8 (silage with 0% urea), which indicates the occurrence of aerobic instability of the ensiled mass (Table 4). Lopes & Evangelista (2010) also reported inhibition of pH decline in sugarcane silages with 1.5% urea. In the present study, the inclusion of 2% urea resulted in a pH 4.0, which is above the range for ideal yeast growth.

An interaction effect between urea levels and exposure period was observed for lactic, propionic, and butyric acids (g kg^{-1} DM) and for lactic acid: total acids ratio (Table 3).

The concentration of ammoniacal N per total N in the DM ($\text{N-NH}_3/\text{N}$ in the DM) and acetic acid production increased linearly with the urea levels. The increase in N-NH_3 was 3.71% for each percentage unit of urea. However, the high ammoniacal N values in the present study can not be attributed to the microorganism proteolysis of the genus *Clostridium*, because the silos were produced over canvas, without any contact with the soil or animal feces, and the silages had low presence of enterobacteria (Table 4).

In the present study, lactic acid ranged from 4.5 to 10.9 g kg^{-1} DM in the pearl millet silages enriched with urea. This result is similar to those reported by Pinho et al. (2014), who evaluated silage of different pearl millet genotypes subjected to N fertilization. The maximum value for the percentage of butyric acid was 2.1% (Figure 2).

In the decomposition of the interaction, a decreasing linear effect on lactic acid at zero time was observed as a function of urea levels, as well as differences between the means at the urea levels 0 and 6% for the exposure times (0 and 72 hours) (Figure 2). The inclusion of 6% urea in the pearl millet ensiling reduced the concentration of lactic acid at the times 0 and 72 hours.

Butyric acid showed a quadratic effect as a function of urea levels. The reduced butyric acid values, observed in the silages at 0 and 72 hours, indicate that there was no contamination by microorganisms of the genus *Clostridium*.

In general, by the decompositions of the interactions for organic acids, we can infer both their higher values in the silages with 0% urea at 72 hours of exposure, in relation to the opening time (zero time), and the action of aerobic microorganisms on the deterioration of the ensiled mass exposed to air. The silage exposure to air transforms the anaerobic medium (responsible for the preservation of forage) into aerobic one, which promotes the growth of aerobic microorganisms and alters the nutritional value of the silage (Pinho et al., 2016).

After the silos were opened, no action of filamentous fungi or yeast was observed in the silages ammoniated with 4 and 6% urea. However, in the silage without urea (0%), the presence of molds was observed in some parts of the material. These visual findings can be confirmed by the count of microbial populations (Table 4).

The urea addition of 2, 4, and 6% showed a fungicide action on the silage, no significant presence of filamentous fungi and yeasts was observed in these. This is an important result, as silages with mold occurrence should be discarded, since their presence is associated with contamination by mycotoxins. Yitbarek & Tamir (2014) confirmed that urea elevates the crude protein content and improves the aerobic stability of silages when silos are unloaded.

However, because the urea levels of 4% and mainly 6% maintained a high pH in the ensiled mass, they

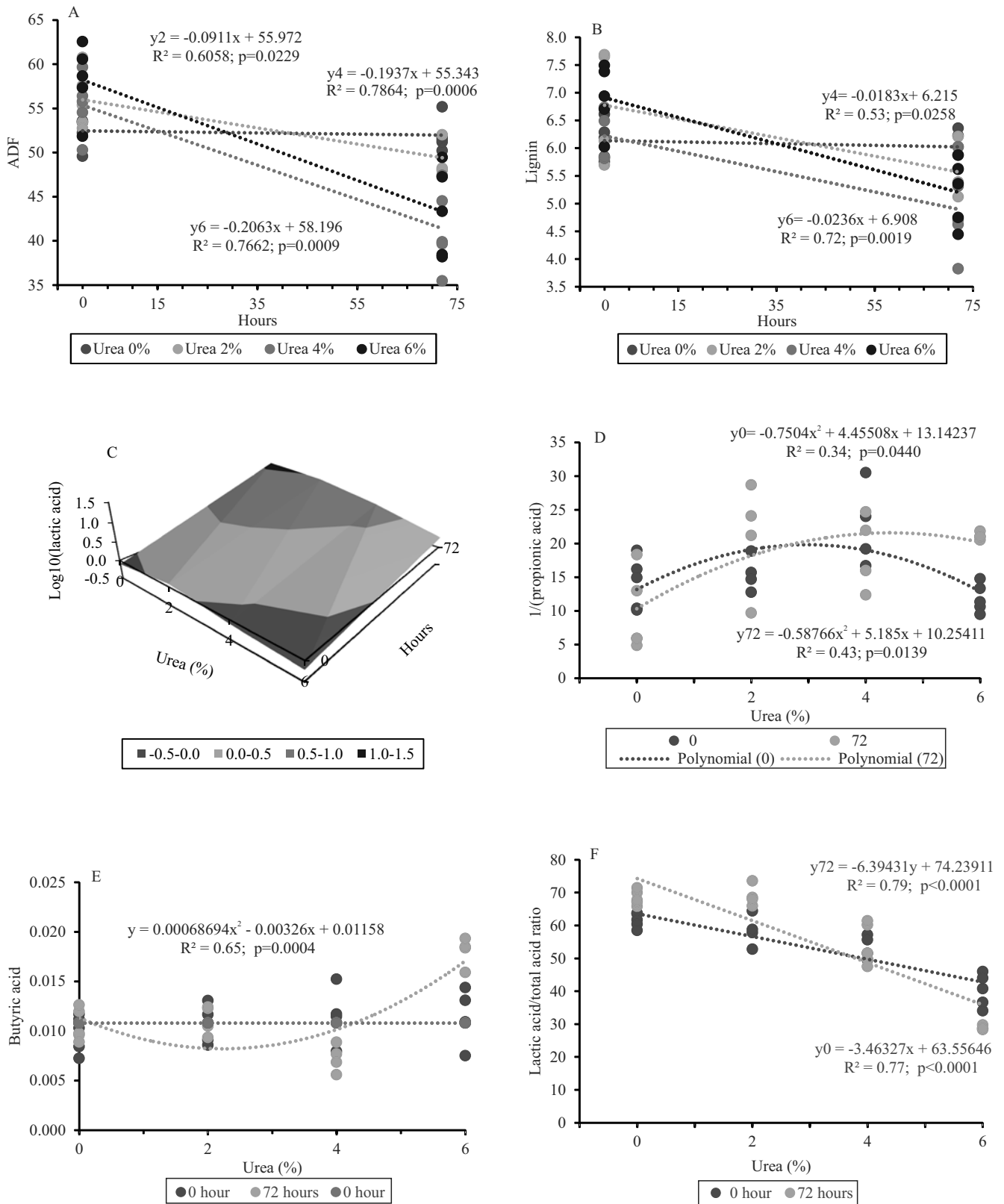


Figure 2. Mean values of the interaction between time and urea levels for: A, acid detergent fiber (ADF); B, lignin; C, lactic acid; D, propionic acid; E, butyric acid; and F, lactic acid / total acid ratio.

inhibited the growth of lactic acid and stimulated the growth of enterobacteria after the opening of the silos and their exposure to air, which resulted in nutrient losses and nonmaintenance of aerobic stability. Although the addition of 2 and 4% urea had increased CP and ADIP

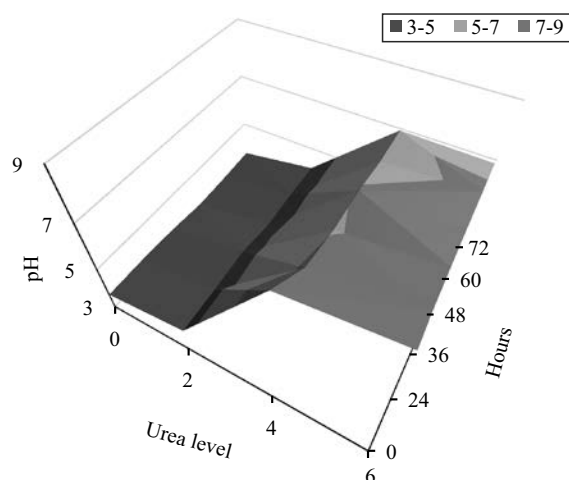


Figure 3. Mean pH values of pearl millet (*Pennisetum glaucum*) silages enriched with urea as a function of time of exposure to air.

Table 4. Microbial population counts in pearl millet (*Pennisetum glaucum*) silages ammoniated with urea as a function of time of exposure to air.

Urea level (%)	Time of exposure to air (hours)				
	0	24	48	60	72
Lactic acid bacteria (log CFU g ⁻¹ forage)					
0	3.65	4.11	5.14	5.92	Nd ⁽¹⁾
2	5.64	7.25	7.31	5.27	6.71
4	6.56	7.35	6.49	8.46	5.89
6	Nd	3.89	Nd	5.50	Nd
Enterobacteria (log CFU g ⁻¹ forage)					
0	Nd	Nd	2.66	Nd	Nd
2	Nd	2.54	Nd	Nd	3.59
4	Nd	2.84	Nd	Nd	Nd
6	Nd	3.05	2.97	Nd	2.48
Molds and yeasts (log CFU g ⁻¹ forage)					
0	4.47	4.20	5.22	5.95	7.48
2	Nd	Nd	Nd	Nd	Nd
4	Nd	Nd	Nd	Nd	Nd
6	Nd	Nd	Nd	Nd	Nd

⁽¹⁾Nd, not detected.

concentrations in the silage, losses were not reduced. Nevertheless, the control of mold appearance after exposure to air can justify the use of urea as an additive, as it would prevent the discard of silages.

Conclusions

1. The compaction density of 800 kg m⁻³ reduces losses in the ensiling of pearl millet and provides silage with greater nutritional value, in comparison with the 600 kg m⁻³ compaction density.

2. Urea does not reduce losses or improve the aerobic stability of the silages; however, it controls the development of molds in silage exposed to air.

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